

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	D3636-041 Job Sheet 195143 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: D3636-041 Job Qty: 1 pcs		
Part Name: Shoulder Harness 		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 5/14/19	Job Tracking No: RA642	
Due Date: 5/17/19	Created By: Jennifer Renwick	
Type: Return	Description:	
Note: DWG REV B IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09		
Ship Via:		
Bill of Materials		

4377
S188

Return to stock

* Make sure to add orig. SN to
Plex after container startup is done
SN S105120

not loaded.



Container No: S184377



Part: D3636 – 041

Job No: 195143

Serial No/Batch: S105120

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/27/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework - 1 - Startup Returns	1 pcs		5/17/19	0.00	0.00	QC 6 - 40 - S		DAS
							QC 6 - 61 - S		61
							QC 6 - 68 - S		9-89
							QC 6 - 9 - S		
130	Packaging 3-1 - Stock - B4B	1 pcs		5/17/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
140	QC 21 - SA	1 pcs		5/17/19	0.00	0.00	QC 21 - SA - 21		DAS
							QC 21 - SA - 70		21
							QC 21 - SA - 53		9-89
Part Op 130 - (Identify as per dwg & Stock Location: _____) Descriptions: 140 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation		Container				
D3636-041	Shoulder Harness	1 pcs (1 ea)	100-Rework - 1 - Startup Returns		S173705				
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Rework - 1 - Startup Returns	D3636-041	1	3	1					
Allocated Container Detail									
Qty	Container No	Location		Init					
1	S173705	conditional release							
Part Specifications									
Specifications could not be found.									

Plex 5/14/19 4:40 PM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3636-041
Job Sheet 193705



Part No: D3636-041

Job Qty: 1 pcs

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No: RA642

Due Date: 4/29/19

Created By: Jennifer Renwick

Type: Stock *Return*

Description:

Note: DWG REV B IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	4/29/19	4/29/19	0.00	0.00	Purchasing - 1		<i>HL</i>
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 2 - 1 - B4B		<i>5173705</i>
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		
							Packaging 2 - 29 - B4B		
							Packaging 2 - 30 - B4B		
							Packaging 2 - 31 - B4B		
							Packaging 2 - 32 - B4B		
							Packaging 2 - 33 - B4B		
							Packaging 2 - 34 - B4B		
							Packaging 2 - 35 - B4B		
							Packaging 2 - 36 - B4B		
120	QC 6	1 pcs	4/29/19	4/29/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		

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				QC 6 - 40	
130	Packaging 3-1 - Stock - B4B	1 pcs	4/29/19	0.00	0.00
					Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	1 pcs	4/29/19	0.00	0.00
					QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: P/N 3104-1-061-2396 Supplier: AMSAFE INC., Descriptions: PHOENIX, ARIZONA 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3636-041	Shoulder Harness	1 pcs (1 ea)	100-Purchasing	S 1166 162	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3636-041	1	1	0	
Part Specifications					
Specifications could not be found.					

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Inspection Sheet Complete RA642

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D3636-041	S105120		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes			S166162		Part returned with no damage. Return in stock. I.D. with new batch at Rev A.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT

Date: 4-Apr-19

Special Return/Rework Instructions:

op 400 added

Job 193705